



Mars Water Mining for Future Human Exploration

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Water on Mars (Simplified)



~~Atmosphere~~

- ~~ppm levels~~

Resource too scarce;
not worth the effort

Hydrated Soil

Permafrost

Icy Soils

~~Recurring Slope Lineae (RSL)~~

~~Aquifers~~

- Water of hydration in minerals
- <2 to ~13% by mass
- Primary at equator and lower latitudes
- At/near surface

- Subsurface ice/permafrost within the top 5 meters in the mid latitudes
- Deeper ice/permafrost may exist at lower latitudes
- Concentration %?

- Shallow, nearly pure ice in newly formed craters in mid-upper latitudes. Fresh impacts expose ice excavated from 0.3-2.0 meters depth
- Dirty ice at polar locations: Estimated to be 90-100 wt% H₂O, mixed with dust from global dust storms

- Briny water has been theorized as cause of RSLs.
- Located at equator-facing sunward-facing sides of craters/ridges in the 30° to 50° latitude range
- **RSL sites and possibly the active gullies are Special Regions.**

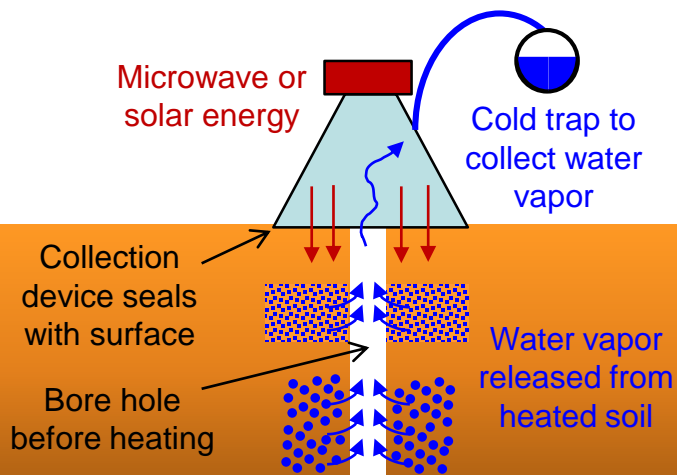
- Suspected to be >1 km below surface
- **Possible Special Region**

▪ Not considered to be Special Regions

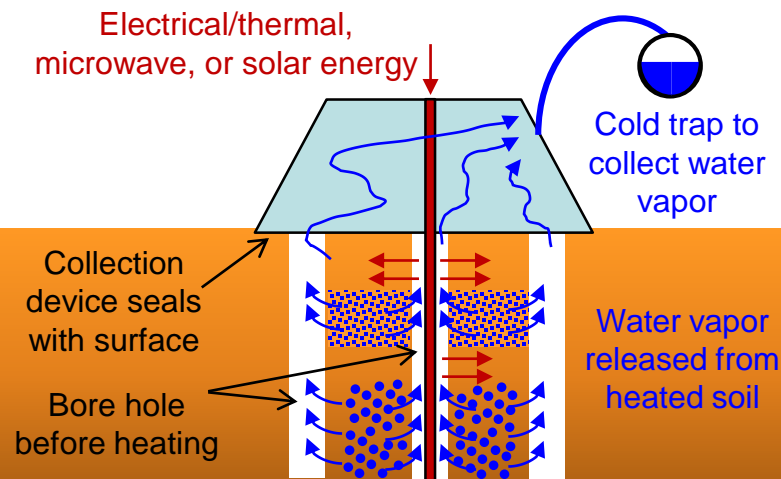
In Situ Water Extraction from Mars Soils



Beamed Energy



Down Hole Energy



- Energy heats soil so that water converts to vapor (may transition thru liquid phase)
- Release of water helps further heat conduction into soil
- Water vapor follows 'path of least resistance' to bore hole
 - Vapor may also re-condense away from heat in colder soil
- Water vapor collected in cold trap in liquid/solid form
- Process may take hours

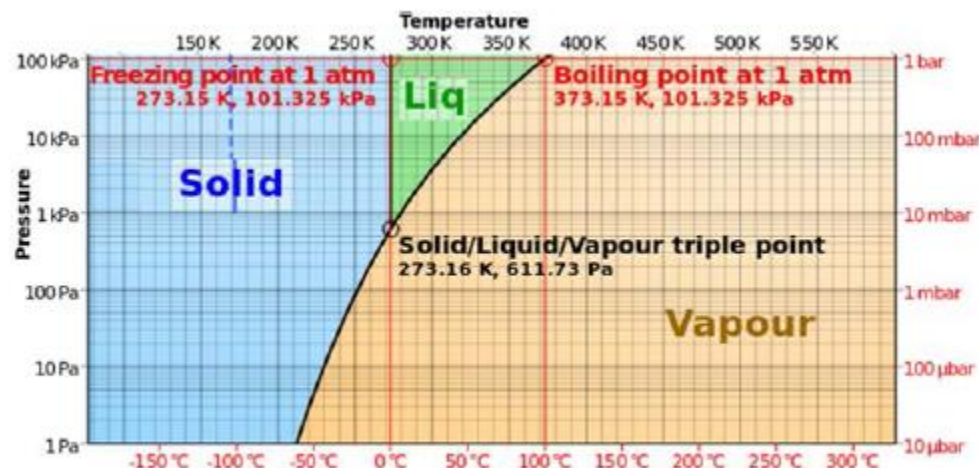
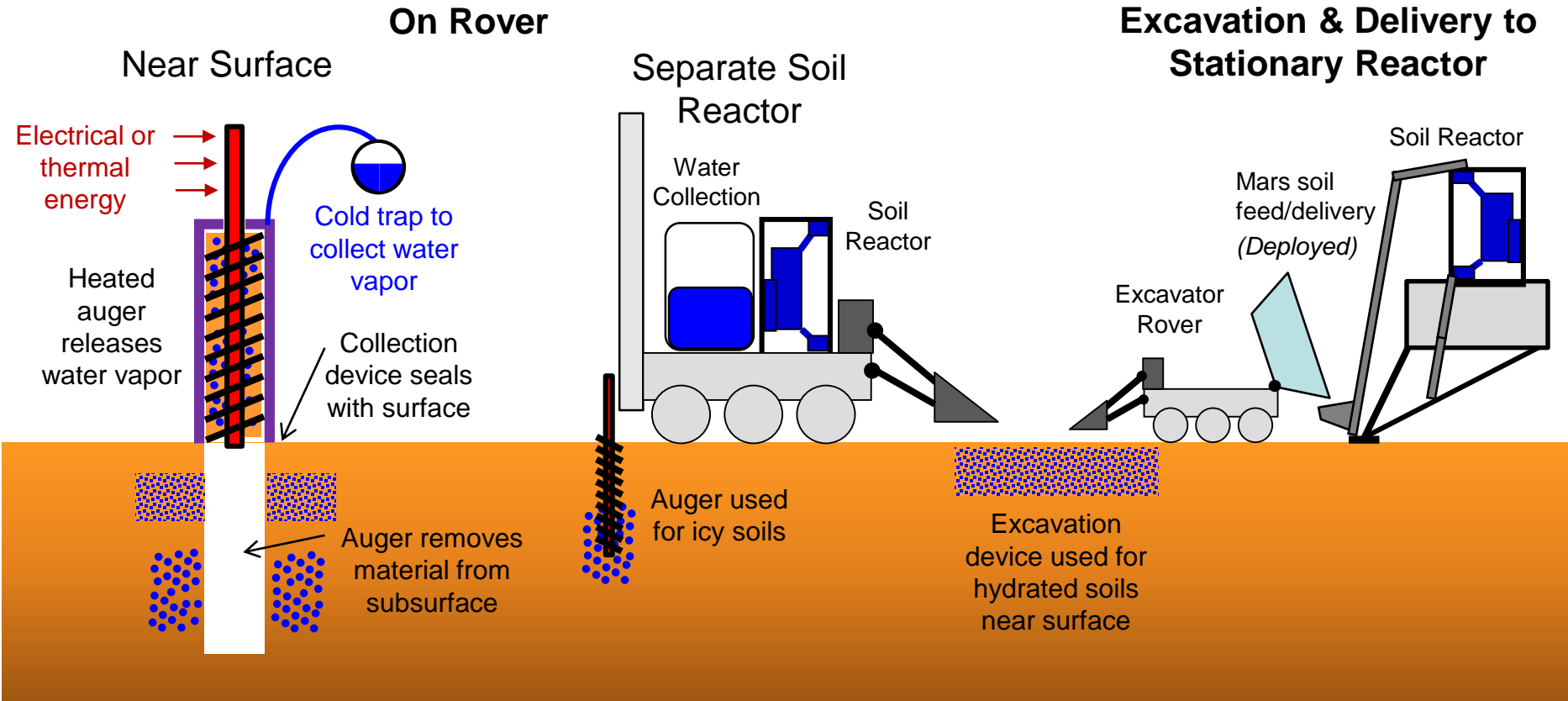


Figure 1. Phase diagram of water near the triple point.

Water Extraction via Excavation & Processing Reactor

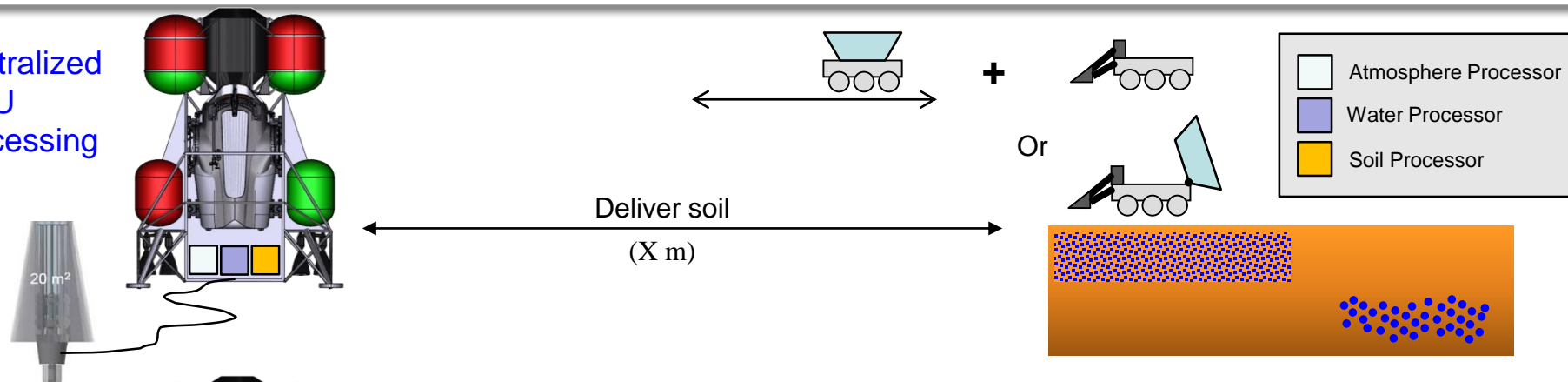


- Soil is removed from subsurface
- Soil is heated via thermal to remove water vapor; can be higher temperature than *in situ* heating
- Soil is removed from surface/subsurface and transferred to soil reactor
- Soil is heated via thermal, microwave, and/or gas convection to remove water vapor at higher temperatures and pressures than for *in situ* heating
- Water vapor is condensed and stored
- Soil is dumped back onto surface after processing

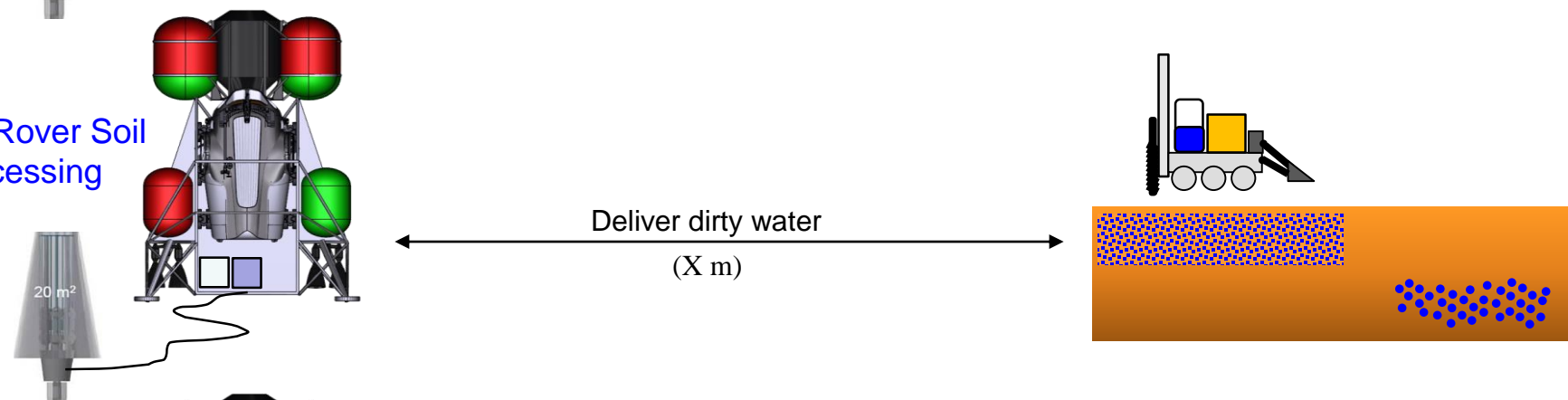
Water Extraction from Soil Architectures



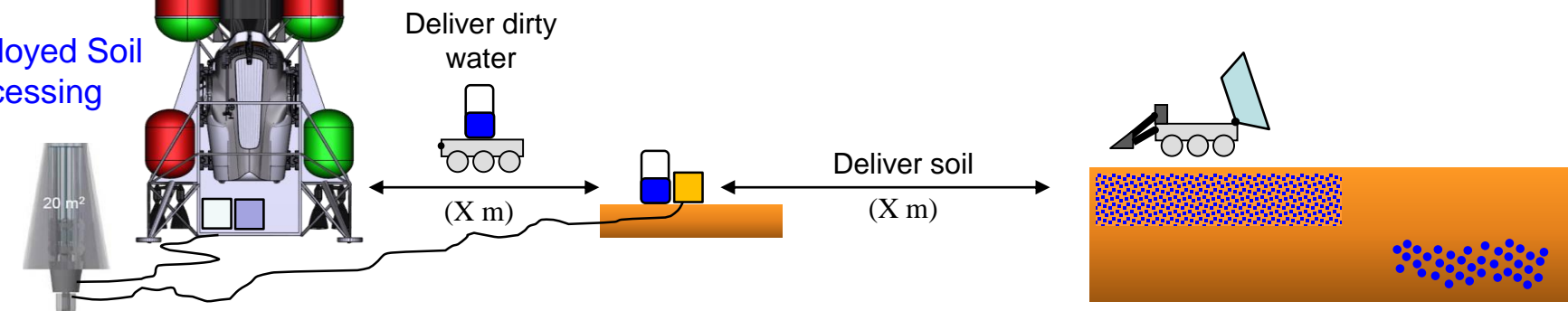
Centralized ISRU Processing



On-Rover Soil Processing



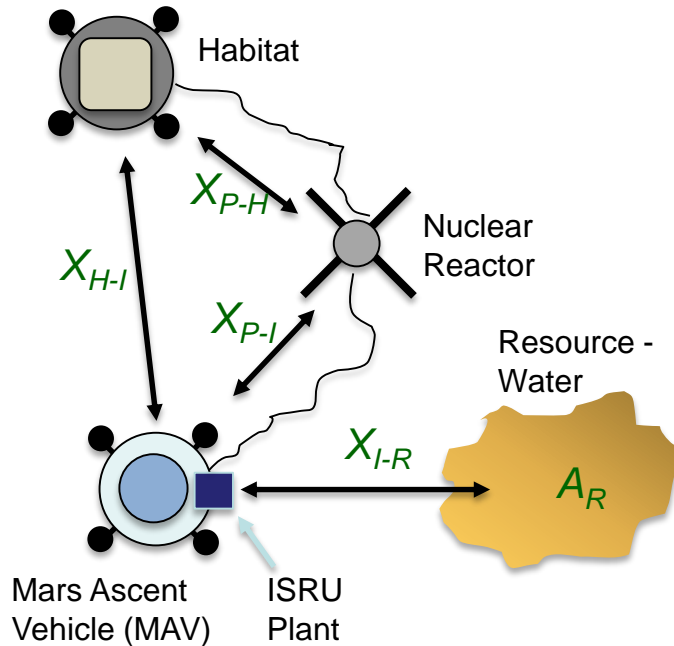
Deployed Soil Processing



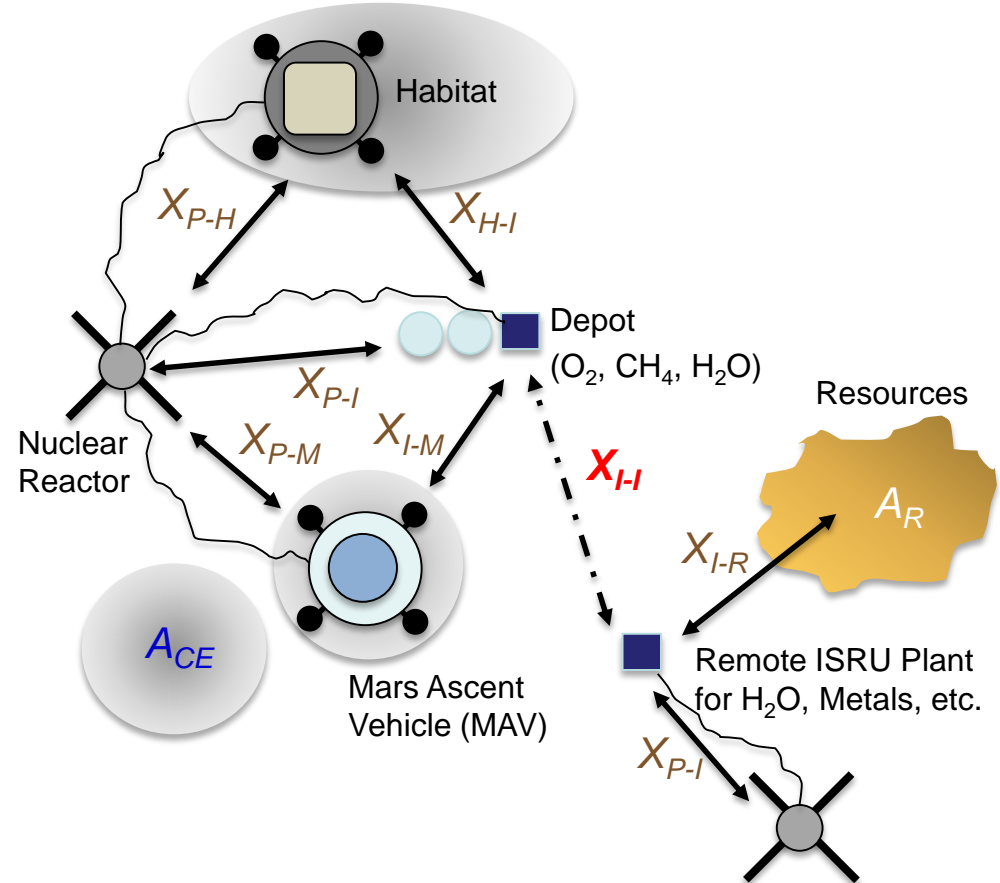
Mars Surface Infrastructure and ISRU



Emplacement Phase



Consolidation or Utilization Phase



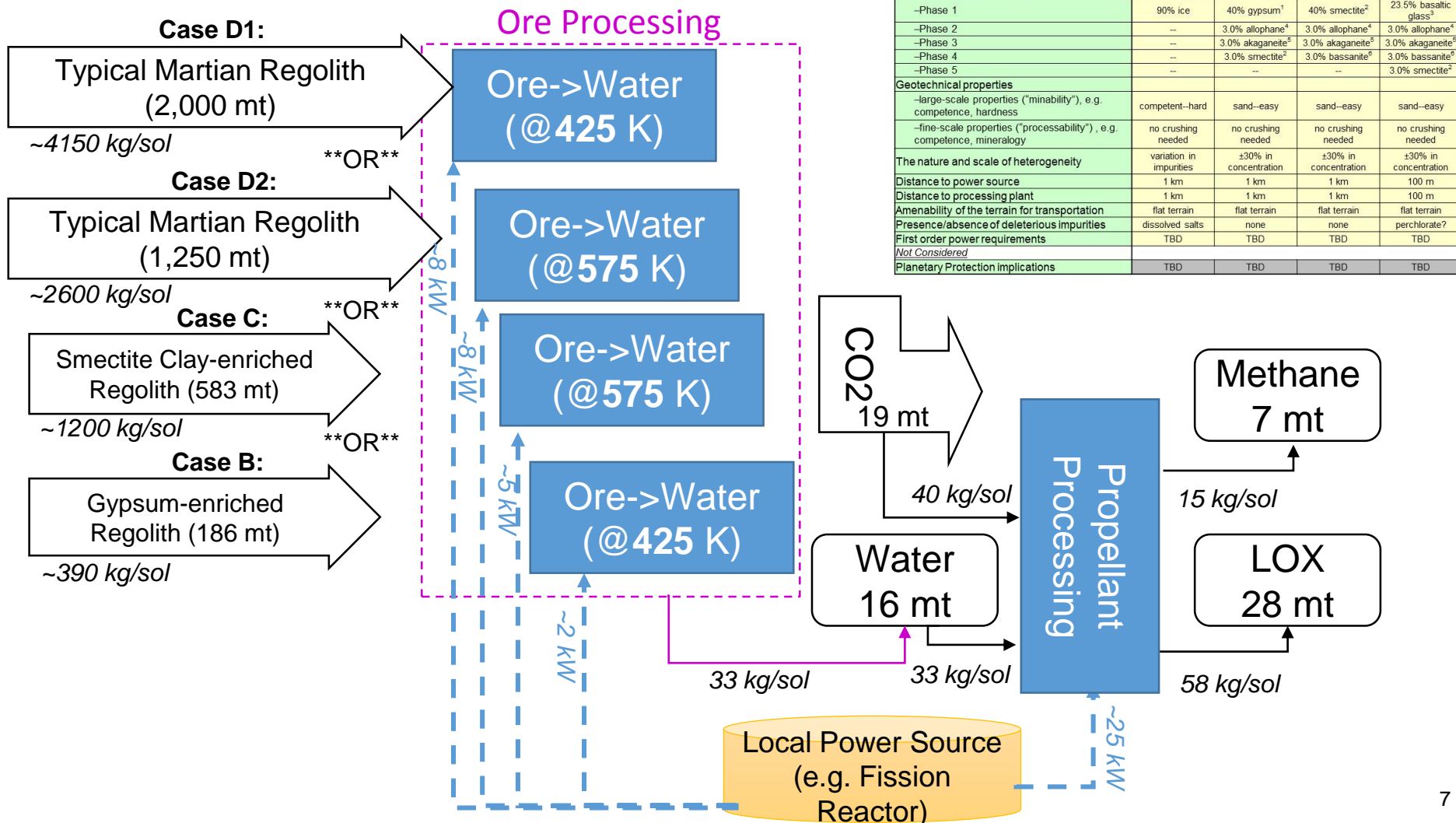
X_{H-I} = distance between Habitat and ISRU Plant
 X_{P-I} = distance between Power and ISRU Plant
 X_{P-H} = distance between Power and Habitat
 X_{I-R} = distance between ISRU Plant and Resource
 A_R = Area of Resource

X_{I-M} = distance between ISRU Plant and MAV
 X_{I-I} = distance between ISRU Plants
 A_{CE} = Area of Civil Engineering

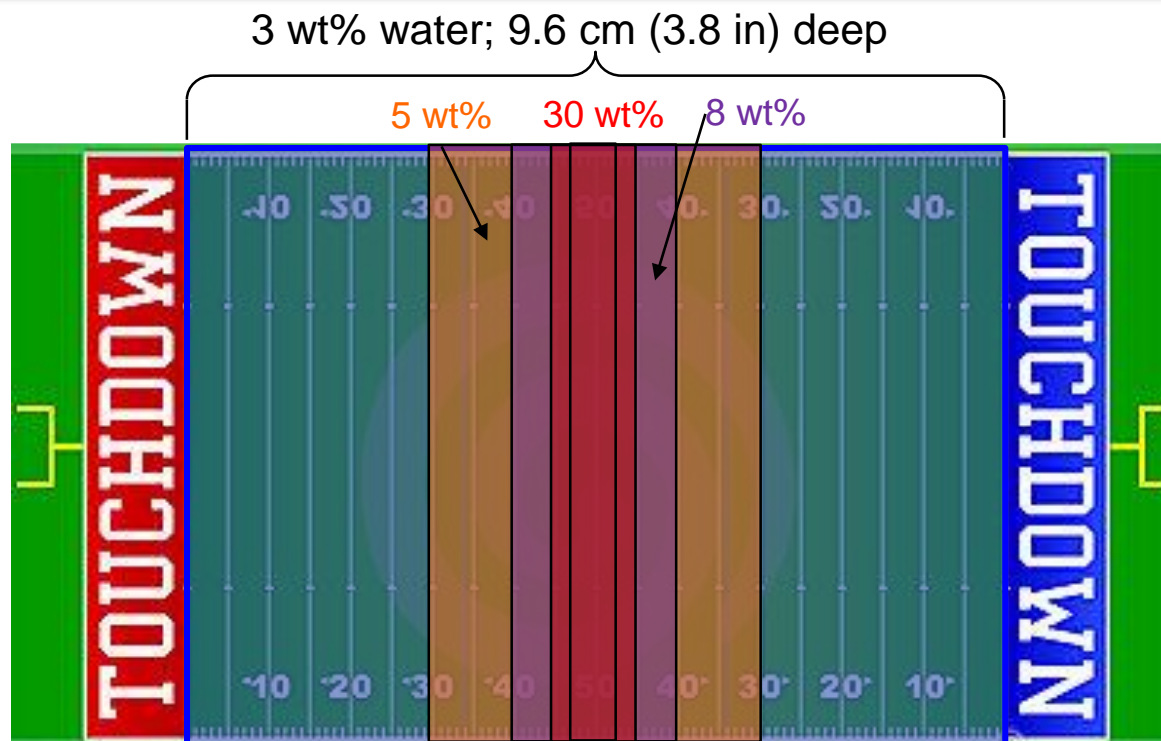
End-to-End Soil Processing



Water ISRU Planning (M-WIP), April 2016



Human Mission Mars Soil Excavation for Water



H₂O 1.238 kg/hr
480 days

Soil 1500 kg/m³
Ice 940 kg/m³

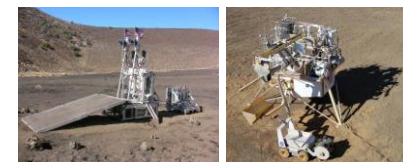
Water wt%	Soil wt%	Water kg	Soil kg	Total kg	Extraction 80%	Ave Density kg/m ³	Tot Vol m ³	FB Depth cm	FB Field yds
3	97	14261.76	461130.2	475392.0	594240.0	1483.20	400.65	9.58	100.00
5	95	14261.76	270973.4	285235.2	356544.0	1472.00	242.22	5.79	60.46
8	92	14261.76	164010.2	178272.0	222840.0	1455.20	153.13	3.66	38.22
30	70	14261.76	33277.4	47539.2	59424.0	1332.00	44.61	1.07	11.14
70	30	14261.76	6112.2	20373.9	25467.4	1108.00	22.99	0.55	5.74

ISRU Examples and Analogies

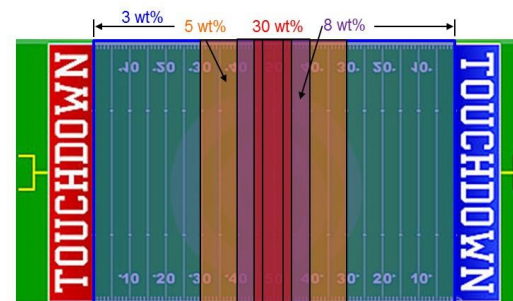


- Excavation rates required for lunar 10 MT O_2 /yr production range based on extraction efficiency of process selected and location
 - H_2 reduction at poles (~1% efficiency): 150 kg/hr
 - CH_4 reduction (~14% efficiency): 12 kg/hr
 - Electrowinning (up to 40%): 4 kg/hr
- Excavation rates required for 14.2 MT H_2O /mission production range based on water content
 - Hydrated soil (3%): 41 kg/hr
 - Icy soil (30%): 4 kg/hr

- Cratos & LMA rovers: 10 to 20 kg/bucket at field test in Hawaii
- Robotic excavation competitions:
 - 2009: 437 kg in 30 min.; remote operation
 - 2015: 118 kg in 20 min; autonomous operation
- Soil Processing
 - ROxygen: 5-10 kg/hr
 - PILOT: 4.5-6 kg/hr
 - Pioneer SBIR: 4 kg/hr
 - MISME: 0.2 kg/hr



14.2 MT of Mars water per mission requires excavation of a Football field to a depth of **1.1 to 9.6 cm!** (30% to 3% water by mass)



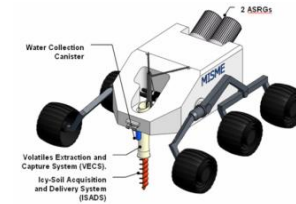
H_2O		Soil		Ice		Total		Extraction		Ave Density		Tot Vol		FB Depth		FB Field	
Water	wt%	Soil	wt%	Water	kg	Soil	kg	Total	kg	80%	kg/m ³	kg/m ³	m ³	cm	cm	yds	yds
3	97	14261.76	461130.2	475392.0	594240.0	1483.20	400.65	9.58	100.00								
5	95	14261.76	270973.4	285235.2	356544.0	1472.00	242.22	5.79	60.46								
8	92	14261.76	164010.2	178272.0	222840.0	1455.20	153.13	3.66	38.22								
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70	30	14261.76	6112.2	20373.9	25467.4	1108.00	22.99	0.55	5.74								

10 MT of lunar oxygen per year requires excavation of a Soccer field to a depth of **0.6 to 8 cm!** (14% to 1% efficiencies)

Past/Recent Mars ISRU Technology Development



- Sample drills and augers (JPL, ARC, SBIRs)
- Scoops and buckets (GRC, KSC, JPL, Univ., SBIRs)
- Auger and pneumatic transfer (KSC, GRC, SBIRs)



- H₂ Reduction of regolith reactors (NASA, LMA)
- Microwave soil processing (MSFC, JPL, SBIR)
- Open and closed Mars soil processing reactors (JSC, GRC, SBIRs)
- Downhole soil processing (MSFC, SBIRs)
- Capture for lunar/Mars soil processing (NASA, SBIRs)
- Water cleanup for lunar/Mars soil processing (KSC, JSC, SBIRs)



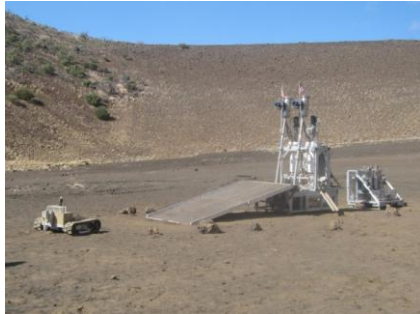
- Combustion, Pyrolysis, Oxidation/Steam Reforming (GRC, KSC, SBIRs)

Past/Recent Mars ISRU System Development

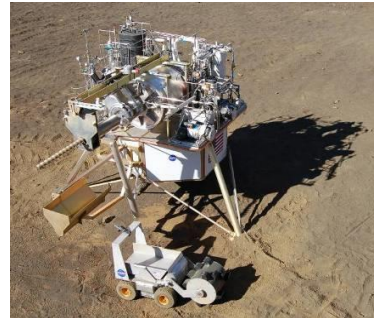


Lunar/Mars Soil Processing

- 1st Gen H₂ Reduction from Regolith Systems (NASA, LMA)



ROxygen H₂ Reduction
Water Electrolysis
Cratos Excavator



PILOT H₂ Reduction
Water Electrolysis
Bucketdrum Excavator

- 2nd Gen MARCO POLO soil processing system (JSC, KSC)

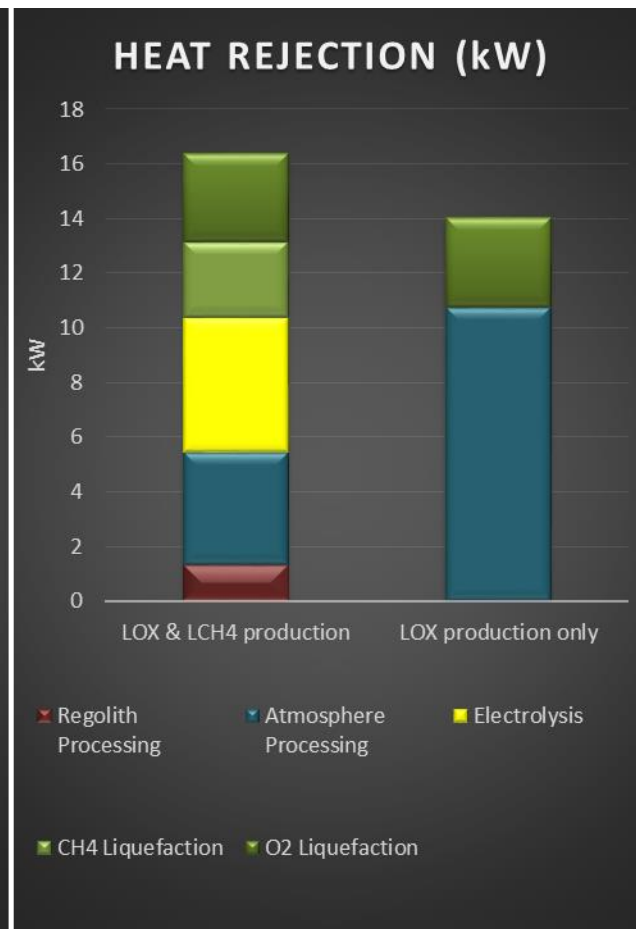
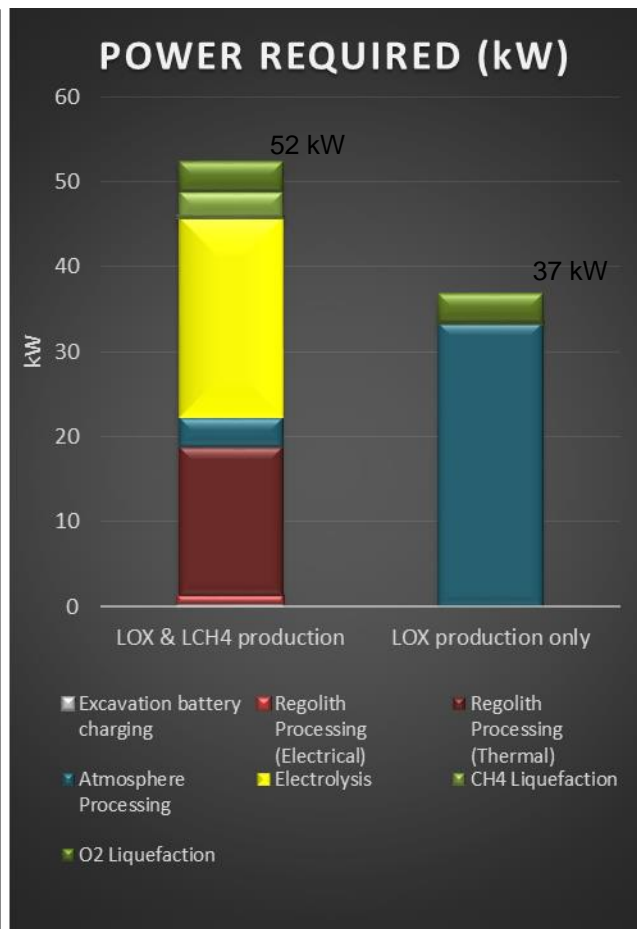
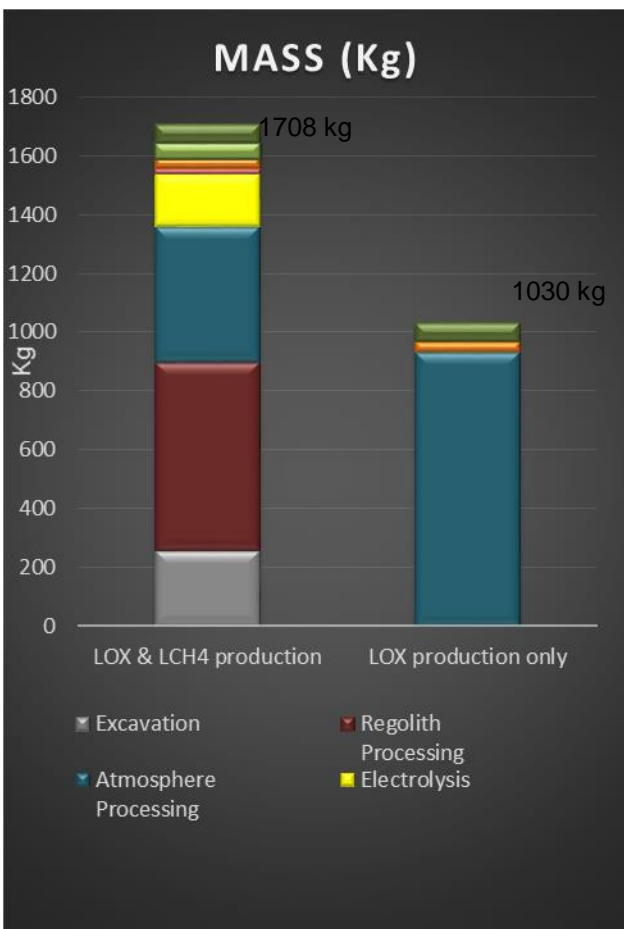


Soil Processing Module
10kg per batch; 5 kg/hr
0.15 kg/hr H₂O
(3% water by mass)

Total ISRU system (3 modules)



- Assumptions: 3 independent ISRU systems each producing 40% of the needed products, 15% mass added for structure, 20% margin added to power and mass.
- O₂-only system assumes a cryofreezer for CO₂ extraction and Solid Oxide Electrolysis for conversion



66% higher mass

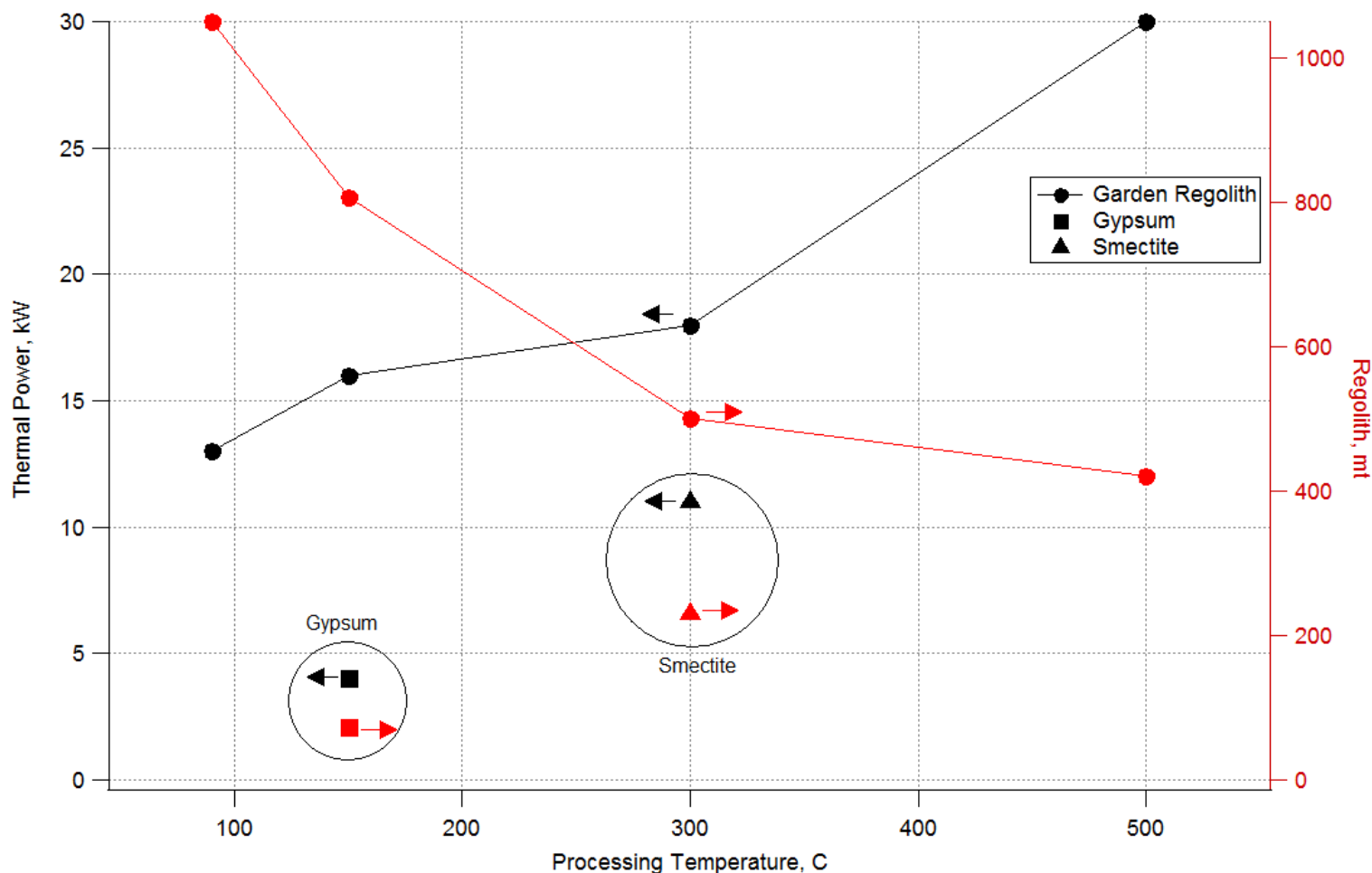
42% higher power

17% more waste heat

Trade: higher yield regolith (1 of 2)



- The real benefit of targeting higher yield regolith is the power saving
 - Less regolith to heat
 - Heating at a lower temperature



Trade: higher yield regolith (2 of 2)



- The MWIP team has identified Reference cases for soil-water resources. The best case is that of a Gypsum deposit which has 8 wt% water releasing at 150C.
 - The percentages on the graphs show the increase over the LOX-only case
 - Targeting water-Rich deposits offers marginal mass improvement, but significant power reduction

